DIGITAL METER

INSTATANEOUS/INTEGRATED

FLOW INDICATOR EM0900ET

Operation Manual



We highly appreciate your purchase of the Digital Meter "EM0900ET " Series. Before use, please read this Operation Manual thoroughly to achieve peak performance of the product and to ensure safe operation.



Before use, please read this Operation Manual with caution for your safety operation, as this contains the matters to be surely observed.

Never use this product in such main loop control systems as medical equipment which has a direct effect on the human lives, space instrumentation, atomic power control machine, marine vessel and the chemical apparatus for the military purpose kept "Export Trade Control Ordinance" under control.

A great attention must be paid not to exceed the rated power supply(24VDC). The wiring service should be done, after turning off the power supply. If not, it may cause malfunction, damage to the devices or fire.

Avoid using the device in the following places where it may cause fire, explosion, danger in life and damage to the device.

- In places where the corrosive gases and flammable gases will occur.
- In places where water and oil splash and where there are much dust, metal powder and where is too saline.
- In a location where is subjected to the direct sunlight and where ambient temperature range between 0 exceeded.
- In locations where is high in humidity, where temperature change occurs abruptly and where condensation of humidity will occur.
- In a location where is strong in vibration and impact shock.
- In a location where is in the vicinity of the devices which produce strong electromagnetic noises and high frequency noises.



Do not connect any noise-generating unit to the sensor driver terminal at + 12VDC.

Avoid wiring together with such strong noise sources as power line, relay, electromagnetic valve and solenoid operated valve. Due to the triggers it may cause malfunction.

and + 55 is

167-R05

[Main features]

The EM0900ET Series Digital Meter can be used for either instantaneous flow indicator or integrated flow indicator.
The Digital Meter EM0900ET can be applied to represent such sensor signal value as rotation, circumferential velocity, passing time, speedmeter and the like in terms of pulse input/analog input.
Taking advantage of the two staged comparative output function, it controls upper/lower limits control, lower/lower limits control and upper/upper limits control and the integrated batch control.

Taking advantage of linearizing function, it compensates the nonlinearity in analog input to ensure the highly accurate flow measurement.

It can output the analog value at 4-20mA proportional to the indicated value of instantaneous value or the indicated value of integrated value. All the conditional settings needed in operation can be made easily by operating the key switches on the front panel.

The device is driven at 12-24VDC(D.C. voltage).

The driven power source is supplied at 12VDC and 25mA to the sensor to be externally connected.

The initial setting conditions are stored for around ten years by EEPROM at the time of power failure.

Outside dimensions are 24(H) x 48(W) [DIN type].

BCD unit board can be connected as an optional.

Contents

Explanations for display unit and operational keys	3
Overview of screen display and how to change it over	4
Explanation for each parameter	5
Setting loop of functions	8
Setting loop of linearization 1	1
How to set scaling	2
How to set input signal	4
How to set comparative input1	5
How to set analog output 1	6
How to set linearization1	8
Initialization of settings2	21
How to awake the operation of HoLd(holding)2	22
How to reset integrated value 2	22
Function of overflow display ······2	23
Function of error display 22 Setting of comparative output operation and its characteristics of output patterns 22	23 24
Explanations for external input/output pins······2	26
How to connect wires ······2	28
Dimensions for panel cut-out	30
Specifications ····································	31
Warranty	34

Explanations for display and their operational keys

	MIDE SET EM0900ET DIGITAL METER TOFCO Made in Japan
Denominations	Functional contents
Display section of measured values	At the time of measuring: It displays measured values(Instantaneous value/integrated value) and also displays input signal values and comparative output setting values on a monitor by means of operating keys. At the time of setting: It displays setting menus and setting parameters.
Indicator on CP1	At the time of measuring: LED lights up, when turning on comparative output and also LED blinks, when changing over the display to comparative output setting value monitor. At the time of setting: LED blinks during setting of comparative values and comparative conditions.
Indicator on CP2	 At the time of measuring: LED lights up, when turning on comparative output and also LED blinks, when changing over the display to comparative output setting value monitor. At the time of setting: LED blinks during setting of comparative values and comparative conditions.
Indicator in display of integrated value display	 At the time of measuring: It blinks in the operation of integrated value display and also shows by lighting up that integrated value has become ten times display mode, when exceeding "99999". At the time of instantaneous flow indication it is in a status of no lighting up. At the time of setting: LED blinks or lights up during setting of comparative values and comparative conditions.
Mode key	By using together with skey, it changes over from measuring mode to setting mode and also changes over mode within the setting mode. Measu- rement mode M setting mode M Setting mode M Setting mode M Setting m Seting m Setting m Setting m Setting m Setting m Setting m

Denominations	Func
Shift key	It moves digit of numerical valu Select the setting contents by
	And also it is used for changing value.
Up key	It changes over setting content Selecting setting contents by Digit to be set blinks in settin value operates incremental operates
	And also it is used for m measurement.
Set key	It changes over setting items we be the set of the set
	(For example)
	Measurement Main Loop
	Operational condition setting mode
	Also it is used for monitoring th



Overview of screen display and how to change it over



If there is no key operation during display of each kind of monitors for around one minute, it will return to measured value indication on screen automatically. The comparative output always operates, even if it is during the display of each kind of monitors.

Explanations for each parameters

On screen display	Items	Setting conte	ents	Setting ranges	Initial value
CoNP.		It sets up co	omparative values.		
C1_H or L	Setting of comparative	It sets up value on CP1 in comparative	Setting of comparative input: SPEEd	0 - 9999	001.0
	value on CP1	output.	Setting of comparative input: Count	0 - 999990	0100.0
C 2H or L	Setting of comparative	It sets up value on CP2 in comparative	Setting of comparative input: SPEEd	0 - 9999	009.0
	value on CP2	output.	Setting of comparative input: Count	0 - 999990	0200.0
C P . C o		It sets up com	nparative conditions.		
CP.in	Setting of comparative input.	It selects controlled objects in comparative instantaneous values and integrated value S P E E d : It operates comparative output C o unt : It operates comparative output b	e output operation from es. based on instantaneous values. ased on integrated values.	SPEEd:Instantaneous value Count:Integrated value	S P E E d
C P.t	Setting of comparative output timing	It selects operational timing in comparative r E A L : It outputs internal measuring timin S y n C : It outputs synchronizing with indic	e output. ng at 0.2 seconds. cating sampling time.	r E A L : Realtime S y n C : Synchronism	S y n C
1H.L	Setting of upper/lower limits on CP1.	It selects operational conditions on CP1 in H:Output turns on, when setting at inpu L: Output turns on, when setting at inpu	comparative output. t value comparative value. ut value comparative value.	1_H(Upper limit) 1_L(Lower limit)	1H
2H.L	Setting of upper/lower limits on CP2.	It selects operational conditions on CP2 in H:Output turns on, when setting at inpu L: Output turns on, when setting at inpu	comparative output. t value comparative value. ut value comparative value.	2_H(Upper limit) 2_L(Lower limit)	2L
d L y	Setting of delay output.	It selects use or nonuse of delay output fur It does not output, even if CP1 in compa turning on, in turning on power supply. It output operation from the time it once tu similar operation for CP2 in comparative	nctions. rative output is a status of being starts operating comparative rned off. And also it operates output.	d.on : Use d.oFF: Nonuse	d.oFF
C0 P	Setting of operational mode.	It selects operational mode in comparati HGL : It outputs changes of input value real time. HoLd: It holds a status that comparativ SHot: It outputs, when comparative outputs	ve output. es relating to setting values at re output turns on. out turns on.	HGL : Comparative output HoLd: Holding SHot: One shot	H G L

SHot.t	Setting of one shot time.	It sets up on-time of one shot(Pulse signal), when setting SHot to operational mode.	0.01 - 2.00 seconds (Settable at unit of 0.01 sec)	0.20	
0 . r E t	Setting of return to zero.	It selects use or nonuse of zero clearing operation in integrated values. If making setting effective, it clears up integrated value, make it to null and starts operating integration operation once again, when integrated value reached setting value of CP2. It can be set at the time that Count is set in comparative input, that H is set at upper/lower limits on CP2 and that SHot is set in operational mode.	0.on : Use 0.oFF:Nonuse	0.oFF	
SCAL		It sets up scaling.			
SPd.dP	Setting of decimal point	It sets up decimal point position in instantaneous value indication.	*.*.*.	* * * . *	
Cnt.dP	position in indicating value.	It sets up decimal point position in integrated value indication.	*.*.*.*.	* * * * . *	
Fr.in	Setting of max input frequency.	It sets up max value of pulse frequency to input. [Effective at the time of pulse input]	0 - 1500.0Hz	0100.0	
	Setting of instantaneous value indication at the time of max input.	It sets up max value in instantaneous value indication. (It sets up instantaneous value to indicate at the time input signal is at max).	0 - 9999	010.0	
SEnCE.	Setting of decimal point position in "Instantaneous value indication at the time of max input".	It sets up decimal point position according to rated value of sensor to be used.	*.*.*.	* * * . *	
o P.C o	It sets up operational conditions.				
in P	Setting of input signal	It selects input signal from pulse input and analog input.	PULSE:Pulse 4 - 20:Analog	4 - 20	
dSP.t	Setting of indicating sampling time.	It sets up time to update indicating contents in measured value indication.	0.2 - 3.0 seconds (Settable at unit of 0.1 sec)	2.0	
A v E	Setting of number of times of moving average.	It sets up number of times of moving average in pulse input signal. [Available at the time of pulse input selection] It functions to restrain from fluctuation of instantaneous value indication caused by that of input signal in terms of taking arithmetic average of past n times data and measured values this time.	0 - 10 times (Settable at unit of one time)	10	
Auto.0	Setting of auto-zero time.	It sets up the time compulsorily to return instantaneous value indication to "Zero", if input signal is not inputted even one pulse within setting time. [Available at the time of pulse input selection] If making the setting oFF and pulse input has been gone out, the both instantaneous value and integrated value indications retain the current values until after the next pulse has been entered.	0 F F / 0.2 - 3.0 seconds (Settable at unit of 0.1 sec)	1.0	

o P . C o		Setting of operational conditions		
L.CUt	Setting of Low cut rate	It sets up Low cut rate which make input value zero, when input signal is less than at a certain level. At the time of pulse input selection: It makes frequency zero, when it is less than L% for "setting of max input frequency". At the time of analog input selection: It makes current value zero, when it is less than L% for 16mA in the span of 4-20mA.	0 - 30% of F.S. (Settable at unit of 1%)	0 0
0.SUP	Setting of zero suppression	It selects use or nonuse of functions of zero suppression. If setting is run, it does not become to display higher-order zero than digit of decimal point in instantaneous value indication.	S.on : Use S.oFF:Nonuse	S.on
Prot.	Setting of protection	It selects use of nonuse of protection function. If setting is run, setting data can be confirmed, but cannot be changed.	P.on : Use P.oFF: Nonuse	P.oFF
A.oUt		Setting of analog output		
A.SPd	Setting of analog output	It selects analog output form instantaneous value output and integrated value output.	A.SPd:Inst.value A.Cnt:Int.value	A.SPd
A o U t.t	Setting of analog output timing	It selects operational timing in analog output. A. real: It outputs at internally measured timing(0.2 seconds). A. SynC: It outputs synchronizing with indicating sampling time.	A.rEAL: Realtime A.SynC: Synchronism	A.SynC
9999	Setting of indicating value	It sets up max value of instantaneous value output.	1 - 9999	9999
	at the time of max output	It sets up max value of integrated value output.	1 - 999990	09999
A. 0S	Fine adjustment at zero scale	It calibrates output at 4-mA output(Zero scale).	0 - 4095	
A. FS	Fine adjustment at full scale	It calibrates output at 20mA output(Full scale).	0 - 4095	

Setting loop of functions

Press \square Key while pressing \square key, when moving measurement mode to setting mode. For moving main loop it is performed by pressing \square key and also by \square key for proceeding to each item.







- If pressing M key while setting the item within a setting mode, it will move to setting mode next to main loop.
- For changing the setting data, they are updated by pressing \mathbb{S} key after changed the data on display. Even if changed data on display only and if passing by setting loop by \mathbb{M} key without pressing \mathbb{S} key, the data previously stored remain unmodified as they were.
- Magnifications such as "x1" and "x10" in the setting of integrated value are displayed as it follows.
 - "by ____ 10" "x1" "by____1" and "x10"
- During setting mode, measurement stops and holds comparative operation.

Setting loop of linearization





- Symbol lights up only for " ", but not for symbol " + ".
- If pressing M key while setting the point 1 and 2(P1 and P2), it is cancelled and holds the previous setting. lacksquare
- If pressing M key at the time of indicating each setting point, the point which is displayed at present and will be displayed after that are deleted. Also if pressing M key at the time of setting the numerical value, the settings are cancelled.



How to set scaling

Setting of instantaneous value indication at the time of max input : 10 is set, when using a flowmeter whose max flowrate is 10 L/min. Setting of max input frequency : Pulse frequency obtained from a flowmeter whose flowrate is max 10 L/min is set. (There is no need to set, since maximum value is set at 20mA automatically in case of analog input.)

Setting of above descriptions

••••		
		Instantaneous value indication is scaled at setting values whose input signal is set at "Setting of instantaneous value in
6	uo	The input which corresponds to max input is values set at "Setting of max input frequency".
ů né	cati	 At the time of pulse input
unctio	alue indi	Indicating value = $1000000000000000000000000000000000000$
g fı	nst. v	 At the time of analog input
calin	tive for i	Indicating value = Input signal current value - 4mA (20mA - 4mA) × "Setting of instantaneous value indication at the time
S	[Effect	In setting the scaling value in terms of "Setting of instantaneous value indication at the time of max input", the c accordance with the rated value of sensor to be used.
alue	In: ine	stantaneous value indication becomes the one which is scaled by scaling value which has been set (the setting value se dication at the time of max input") for the signal input whose measuring signal input pin is at present impressed.
] <g< th=""><td>•</td><td>Instantaneous value indication is displayed in the last four digits of LED of the numerical indication.</td></g<>	•	Instantaneous value indication is displayed in the last four digits of LED of the numerical indication.
on ous	•	Decimal point position is indicated in the decimal digit where has been set in "Setting of decimal point position in instant
necti cat		(It is settable independently of decimal point position set at "Setting of decimal point position in instantaneous value indi-
-un tar ndi		Indicated contents is updated at the time which has been set at "Setting of indicating sampling time".
ir F	•	"Zero" indication higher than decimal point digit does not become indicated, when making effective for "Setting of zero s
nst	•	Instantaneous value indication is expressed in unit of "L/min ".
-		Instantaneous value indication blinks, when input signal and digit of instantaneous value indication overflows.
	Integ	grated values indication is the one that integrated average values per unit of time gained from instantaneous value meas
e NS		Integrated value can be indicated up to "99999" x 10 in term of five digits of LED of numerical value indication and LED
io I	(X	TU times indication).
va ct		LED of Integrated value indication (x To times indication) blinks at the time of that of operation and lights up, when it ex
pr		(It is settable independently of decimal point position set at "Setting of decimal point position in instantaneous value indicated in the decimal point position in instantaneous value indicated in the decimal point position is the decimal point position in the decimal point position in the decimal point position is the decimal point position is the decimal point position in the decimal point position in the decimal point position is the decimal point position in the decimal point position in the decimal point position is the decimal point position in the decimal point position in the decimal point position is the decimal point position in the decimal point position is the decimal point position in the decimal point position in the decimal point position is the decimal point position in the decimal point position in the decimal point position is the decimal point position in the decimal point position is the decimal point position in the decimal point position is the decimal position in the decimal point position is the decimal point position in the decimal point position in the decimal point position is the decimal point position in the decimal point position in the decimal point position is the decimal point position in the decimal point position in the decimal position in the decimal position is the decimal position in the decimal position in the decimal position is the decimal position in the decimal position in the decimal position is the decimal position in the decimal p
ate 1 fi	•	Indicated contents is undated at the time which has been set at "Setting of indicating sampling time"
or Or		"Zero" indication higher than decimal point digit does not become indicated when making effective for "Setting of zero s
ati		Integrated value is backed up in the EEPROM for approximately one minute interval.
<u>ic li</u>		Integrated value indication is expressed in unit of "L/min ".
) pu	•	Integrated value indication counts up from zero once again while blinking it, when overflowing the integrated value indication
.=		

ndication at the time of max input".

[:] max input"

of max input"

decimal point position is also set in

et at "Setting of instantaneous value

taneous value indication". ication at the time of max input".)

suppression"

surement. of integrated value indication

kceeded "99999".
ation".
ication at the time of max input".)

suppression"

ating digit.

On-screen display	Key operation	Explanatory comments
Measured values display	MODE + SET	When screen of measurement display appears, press $\boxed{\begin{subarray}{c} \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \$
C o N P .	MODE	Comparative value setting screen appears. Press key to go to next setting screen.
CP.Co	MODE	Comparative condition setting screen appears. Press and the setting screen.
S C A L	SET	Scaling setting screen appears. Press \bigcirc_{SET} key to go to scaling details setting screen.
SPd.dP	SET	Screen of "Setting of decimal point position in instantaneous value indication" appears. Press key to go to setting screen of decimal point position.
* 999.9	SET SET	Decimal point position moves, every time \bigcirc key is pressed. Press \bigcirc key to update the settings and go to next setting screen.
Fr.in	SET	Screen of "Setting of max input frequency" appears. Press key to go to numerical value setting screen.
★0100.0	SET	Blinking digits move, every time \bigcirc key is pressed, and also numerical value which is blinking digits run incremental operation, every time \bigcirc key is pressed. Press \bigcirc_{SET} key to update the settings and go to next setting screen.
SEnCE.	SET	Screen of "Setting of instantaneous value at the time of max input" appears. Press set to go to next setting screen.
* 010.0	SET	Blinking digits move, every time \bigcirc key is pressed, and also numerical value which is blinking digits run incremental operation, every time \bigcirc key is pressed. Press \bigcirc key to update the settings and go to next setting screen.
*010.0	SET SET	Decimal point position moves, every time key is pressed. Press key to update the settings and go to next setting screen.
S C A L	MODE	Scaling setting screen appears. Press key to go to next setting screen.

Note *: The numerical values given are for those of explanation only.

How to set input signal

For example) How to set up, for example, kinds of input signals to "Pulse input".

On-screen display	Key operation	Explanatory comments
Measured values display	MODE + SET	When screen of measurement display appears, press $\boxed{\begin{subarray}{c} \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \$
C o N P .	MODE	Comparative value setting screen appears. Press $_{MODE}$ key to go to next setting screen.
CP.Co	MODE	Comparative condition setting screen appears. Press $_{MODE}$ key to go to next setting screen.
S C A L	MODE	Scaling setting screen appears. Press key to go to scaling details setting screen.
0 P.C 0	SET	Operational condition setting screen appears. Press rest key to go to detail setting screen of operational condition setting screen of operational condition setting screen appears.
in P	SET	Screen of "Input signal setting" appears. Press rest key to go to input setting screen.
*4 - 20		"4-20" and "Pulse" are changed over, every time key is pressed.
4 20	SET	Select input according to operating conditions. Press $\boxed{\begin{subarray}{c} \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \$
dSP.t	MODE	Screen of "Setting of indicating sampling time" appears. Press key to return to main loop.
A.oUt	MODE	Analog output setting screen appears. Press $_{MODE}$ key to go to the next setting screen.
b C d	MODE	BCD output setting screen appears. Press $_{MODE}$ key to return to measurement display screen.
Measured values display		

Note *****: The Input signal is set up by using it.

perational condition. next setting screen.

How to set up comparative input

How to set up, for example, the controlled object in comparative output operation to the integrated value.

On-screen display	Key operation	Explanatory comments
Measured values display	MODE + SET	When screen of measurement display appears, press $\boxed{\begin{subarray}{c} \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \$
C o N P .	MODE	Comparative value setting screen appears. Press key to go to next setting screen.
CP.Co	SET	Comparative condition setting screen appears. Press rest key to go to next setting screen.
C P.in	SET	Screen of "Input signal setting" appears. Press rest key to go to input setting screen.
* S P E E d	SET	^r S P E E d and ^r C o unt are changed over, every time key is pressed. Select the controlling object according to the operating conditions. Press key to update an
CP.t	MODE	Screen of "Comparative output timing" appears. Press key to return to main loop.
S C A L	MODE	Scaling setting screen appears. Press MODE key to go to next setting screen.
0 P.C 0	MODE	Setting screen of operating conditions appears. Press key to go to next setting screen.
A.oUt	MODE	Analog output setting screen appears. Press key to go to next setting screen.
b C d	MODE	BCD output setting screen appears. Press \fbox_{MODE} key to return to measurement display screen.
Measured values display		

Note *: The controlling object in the comparative output operation is set up by using it.

d go to next setting screen.

How to set up analog output

The function of analog output functions in order to output the values which is proportional to the indicated instantaneous value or the indicated integrated value in term of 4-20mA.

How to set up

• Setting up of output form

If outputting the analog output in term of instantaneous value, select "A.Spd", and if outputting, on the other hand, in term of integrated value, select "A.Cnt".

- Setting up of output timing
 - Select "A.rEA", if performing the timing to update the analog output at realtime, and select "A.SynC", if performing it synchronizing with the indicating sampling.
- Setting up of Scaling

Analog output outputs the 4-20mA as a scaling value where has been set at "Setting of indicating value at the time of max output". For example 1) In case of outputting the analog output in terms of instantaneous value

> If the "Setting of decimal point position in the instantaneous value indication" in the scaling setting item is "**. **" and the "Setting of instantaneous value indication at the time of max input" is "010.0", input "1000" to the setting value. (Instantaneous value is outputted in terms of analog by the value scaled at 100.00.)

For example 2) In case of outputting the analog output in terms of integrated value

If the "Setting of decimal point position in the integrated value indication" in the scaling setting item is "* * *. *" and make maximum integrated value 100, input "01000" to the setting value. (Integrated value is outputted in terms of analog output by the value scaled at 100.00.)

If outputting the analog output in terms of instantaneous value, make the setting values of the "Setting of indicating value at the time of max output" and "Setting of instantaneous value indication at the time of max input" same values. Also the decimal point position in "Setting of indicating value at the time of max output" becomes identical with the position where has been set at "Setting of decimal point position in instantaneous" indication". (Decimal point position is not indicated at the time of setting). If outputting the analog output in terms of integrated value, the decimal point position in "Setting of indicating" value at the time of max output" becomes identical with the position where has been set at "Setting of decimal point position in integrated value indication". (Decimal point position is not indicated at the time of setting).

Output calibration

The output values of analog are calibrated at 4mA and 20mA. Please prepare an ammeter separately for monitoring analog signal. Calibration can be made at zero scale in terms of "A.OS". Adjust the value of ammeter so as to approach 4mA. Calibration can be made at full scale in terms of "A. FS". Adjust the value of ammeter so as to approach 20mA.

For example) In case that "Setting of decimal point position in instantaneous value indication" is "* * *. *" and that "Setting of instantaneous value indication at the time of max input" is "0020".

On-screen display	Key operation	Explanatory comments
Measured values display	MODE + SET	When screen of measurement display appears, press $\boxed{\begin{subarray}{c} \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \$
C o N P.	MODE	Comparative value setting screen appears. Press key to go to next setting screen.
CP.Co	MODE	Comparative condition setting screen appears. Press $_{MODE}$ key to go to next setting screen.
S C A L	MODE	Scaling setting screen appears. Press \fbox{MODE} key to go to next setting screen.
0 P . C 0	MODE	Setting screen of operating conditions appears. Press $\overbrace{\text{MODE}}$ key to go to next setting screen.
A.oUt	SET	Analog output setting screen appears. Press $\boxed{\sin set}$ key to go to next setting screen.
		"A.SPd" and "A.Cnt" are changed over, every time key is pressed. (For example: In case that analog output is outputted in terms of instantaneous value).
^ [A.S P 0]	SET	Press set ing and go to the next setting screen.
A o U t.t	SET	Screen of "Setting of analog output timing" appears. Press set key to go to the setting screen of output timing.
* • • • • • •		"A.real" and "A.SynC" are changed over, every time key is pressed. (For example: It outputs analog output at realtime).
	SET	Press set in the settings and go to the next setting screen of "Setting of indicating value at the time of max output".
*0200		Blinking digits move, every time key is pressed, and also numerical value which is blinking digits run incremental operation,
	SET	every time key is pressed. Press key to update the settings and go to next setting screen. (Decimal point is not indicated.)
A. 0S	SET	Screen of "Fine adjustment at zero scale" appears. Press EF key to go to numerical value setting screen.
*0716		Numerical value counts down, every time 💭 key is pressed, and also numerical value counts up, every time 📄 key is pressed.
	SET	Press SET key to update the settings and go to the next setting screen. (Adjust analog output while monitoring by using ammeter).
A.FS	SET	Screen of "Fine adjustment at full scale" appears. Press 🕞 key to go to numerical value setting screen.
* 3 5 9 9		Numerical value counts down, every time skey is pressed, and also numerical value counts up, every time key is pressed.
	SET	Press $\begin{bmatrix} \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ $
Measured values display		

Note *: The values given are for the purpose of explanation only.

How to set up linearization

The linearizing function compensates the nonlinearity in analog input in order to carry out a higher accurate measurement.

The function of turning on/off can be changed according to the settings.

There are max 16 points in linearizing values of the setting point and they can be set up in an arbitrary position.

How to set up

• Set up the setting value of setting point in ascending order.

For example) 0% 25% 50% 75% 100%

• Numerical value is inputted for the part which is to be offset.

For example) When going up to 55% at the time of 50% at full scale, input as it follows.

- Setting value 50%
- Offsetting value 5%
- The setting of the symbol is carried out, when setting the most significant digit.

There is no symbol indication, when it is "+", but there is indication, when it is "-".



" P End" is indicated, when setting all the 16 points of setting values.

Linearizing function can be set up, only when input signal is "analog input", but cannot be used for "pulse input".

For setting up linearizing value, set it at least more than two points. (If it is less than one point, it indicates "E r 10" and blinks.) If the low-cut function is set up, it functions low-cut function for the data after linearizing.

On-screen display	Key operation	Explanatory comments
Measured values display	MODE + SET	When screen of measurement display appears, press $\begin{bmatrix} \\ & \text{set} \end{bmatrix}$ key while pressing $\begin{bmatrix} \\ & \text{mode} \end{bmatrix}$ key.
C o N P .	SET SET	Comparative value setting screen appears. Press
Lion	SET.	Turning on/off setting screen in linearizing function appears. Turning on/off is changed over, every time key is pressed. Press \square_{SET} key to update the settings and go to the next setting screen. (Set up to turn on, if using the linearizing function, but turn off, if it is not used.)
P 1	SET	Point 1 setting screen appears. Press ET key to go to numerical value setting screen.
000.0	SET	Setting value input screen appears. Blinking digits move, every time skey is pressed, and also numerical value which is blinking digits run incremental operation, every time key is pressed. Input numerical value(0%, for example) and press set to next setting screen.
000.0	SET	Offset input screen appears. Blinking digits move, every time key is pressed, and also numerical value which is blinking digits run incremental operation, every time key is pressed. Input numerical value(0%, for example) and press key to go to next setting screen.
P 2	SET	Point 2 setting screen appears. Press key to go to numerical value setting screen.
025.0	SET	Setting value input screen appears. Input numerical value(25%, for example) and press key to go to the next setting screen.
002.0	SET	Offsetting value input screen appears. Input numerical value(2%, for example) and press creen key to go to next setting screen.

On-screen display	Key operation	Explanatory comments
P 3	SET	Point 3 setting screen appears. Press ET key to go to numerical value setting screen.
075.0		Setting value input screen appears. Input numerical value(75%, for example) and press $\boxed{\sigma}$ ke
- 002.0	SET	Offsetting value input screen appears. Input numerical value(-2%, for example) and press
P 4	SET	Point 4 setting screen appears. Press rest key to go to numerical value setting screen.
100.0		Setting value input screen appears. Input numerical value(100%, for example) and press \Box
000.0	SET	Offsetting value input screen appears. Input numerical value(0%, for example) and press set k
P 5	MODE	Point 5 setting screen appears. Press key to return to measurement display screen.
Measured values display		



Initialization of settings

It functions compulsorily to return all the setting contents to an initial setting status.

- 1) Continue to press \boxed{M} key for five seconds while pressing $\boxed{}$ key in an indicating status of such as main loop of the setting mode (as "CoNP", etc.).
- 2) It enters initial setting mode, displays "i n i t." on the screen and blinks.
- 3) If pressing S key, all the setting parameters returns to initial setting values as shown in a table right. If not initializing settings, press the key other than S Key to return to the setting mode without initializing.

The initial setting values of EM0900ET purchased together with a set of our Flowmeter are not applicable to that of contents listed right.

When initializing settings, be sure to make a copy of all parameters which are set up at present. The setting values necessary for such scaling as "Setting of max input frequency" and "Setting of instantaneous value indication at the time of max input" vary with the types you selected.

Initial setting values

Items	Contents
Indicating mode	Instantaneous value indication
Setting of comparative value on CP1	001.0(integration :0100.0)
Setting of comparative value on CP2	009.0(Integration : 0200.0)
Setting of comparative input	SPEEd
Setting of comparative output timing	S y n C
Setting of upper/lower limits on CP1	Н
Setting of upper/lower limits on CP2	L
Setting of delay output	o F F
Setting of comparative output operation mode	HGL
Setting of one shot time	0.20[seconds]
Setting of return to zero	o F F
Setting of decimal point position in in instantaneous value indication	* * * . * (integration: * * * * . *)
Setting of max input frequency	0 1 0 0.0[H z]
Setting of instantaneous value indication at time of max input	010.0(10.0L/min)
Setting of decimal point position in "Setting of instantaneous value indication at time of max input".	* * * .*
Setting of input signal	4 - 20
Setting of sampling time	2.0[seconds]
Setting of number of times of moving average	10[times]
Setting of auto-zero time	1.0[seconds]
Setting of Low cut rate	00[%]
Setting of zero suppression	0 N
Setting of protection	0 F F
Setting of analog output	S P d
Setting of analog output timing	S y n C
Setting of indicated value at the time of max output	9999(Integration: 09999)

How to awake operation of HoLd(Holding) in comparative output

[In case that setting of comparative input is instantaneous value]

- 1) Continue to press \bigwedge key for more than five seconds while pressing \bigotimes key in a status of instantaneous value indication screen.
- 2) It enters comparative output awaking mode, displays "CP. RES" on screen and blinks.
- 3) If pressing S key, holding status of comparative output is awaken.

If not awaken, press the key other than S key to return to the instantaneous value indication screen without awaking holding status. [In case that setting of comparative input is integrated value]

- 1) Continue to press \bigwedge key for more than five seconds while pressing \bigwedge key in a status of integrated value indication screen.
- 2) It enters integrated value resetting mode, displays "rESEt" on screen and blinks.
- 3) If pressing Skey, holding (ON) status of comparative output is awaken. (Integrated value is also co If not awaken, press the key other than \mathbb{S} key to return to the integrated value indication screen without awaking holding status.

How to reset integrated value

- How to reset by means of operational keys
 - 1) Continue to press $\boxed{\mathbb{N}}$ key for more than five seconds while pressing $\boxed{\mathbb{N}}$ key in a status of integrated value indication screen.
 - 2) It enters integrated value resetting mode, displays "rESEt" on screen and blinks.
 - 3) If pressing S key, integrated value is reset. (If the setting of comparative input is integrated value, output status of comparative output is also reset once.) If not awaken, press the key other than \square key to return to the integrated value indication screen without reset.
- •How to reset from outside (Integration resetting input pin)

Integrated value is reset either by connecting integration resetting input pin"/RST" to digital common pin"DCOM" or by impressing "L" level signal.

- If the setting of comparative input is integrated value, output status of comparative output is also reset once.)
- How to reset by means of inside operation (Zero return)

Integrated value is reset, when it reaches setting value on CP2 in case that setting of return to zero within comparative condition setting parameter is effective.

Functions of overflow display

[In case of instantaneous value indication screen]

If signal whose measuring signal input pin is impressed exceeded input ranges(Analog input:20mA and pulse input: 1500Hz),, or if instantaneous value display exceeded digit which can be displayed, instantaneous value display which is currently displayed blinks and shows overflow, but measuring values are displayed, if including measuring ranges(Approx 10% of span area) even at the time when overflowing.

[In case of integrated value indication screen]

When the integrated value indication exceeded the digits which can be displayed, it makes the integrated value indication blink, counts up from zero once again and shows overflow.

Overflow display operates the display mode operation which is currently set up.

Even if overflowing the instantaneous value at present, the LED of numerical value indication does not blink, only if display mode is the integrated value display screen. On the contrary even if the integrated value is overflowing, the LED of numerical value display does not blink, only if the display mode is instantaneous value display screen.

The indication becomes zero, if the input signal is less than 4mA in analog input.

Functions of error display

When error occurred, error number is displayed and blinked in the measured value display screen.

Error No.	Contents	Countermeasures and their actions to take
Er01	Mask ROM memory error	MPU is out of order. It is necessary to repair hardware.
Er02	Backup memory error (Setting value)	Memory which backs up setting contents is out of order. It is necessary to re
Er03	Measurement error	Internal measurement error. It is necessary to repair hardware.
Er04	Backup memory error (Interface signal)	Memory which backs up setting contents is out of order, It is necessary to re
Er05	Backup memory error (Integrated value)	Memory which backs up setting contents is out of order, It is necessary to re
Er 1 0	Setting error in setting value	Erroneous setting value input. Press M key to retype parameter.
Er 2 1	Warning of disconnection	Analog input is less than 1mA. Check to ensure that signal line is connected

Note : "Er21" is displayed, when the display mode is on screen display of instantaneous value.

If it is on screen display of integrated value, it is no display on screen.

•
pair hardware.
pair hardware.
pair hardware.

Setting of the comparative output operation and its characteristics of the output patterns

Setting of comparative conditions

Α	Setting of comparative output timing	r E A L		S y n c	
В	Setting of upper/lower limits on CP1	Н		L	
С	Setting of upper/lower limits on CP2	н			L
D	Setting of delay output	o n		o F F	
E	Setting of operational	HGL	Hold		S H o t
E	mode	<comparative output=""></comparative>	<hold< td=""><td>ing></td><td><one shot<br="">output ></one></td></hold<>	ing>	<one shot<br="">output ></one>
F	Setting of one shot time	0.01 up to 2.00 sec		sec.	
G	Setting of return to zero	on o		o F F	

Setting instances of comparative condition operation							
	Pattern						
	1	2	3	4	5	6	7
Setting A	r E A L	r E A L	r E A L	r E A L	r E A L	r E A L	r E A L
В	Н	Н	Н	Н	L	Н	Н
С	L	Н	L	L	L	L	Н
D	o F F	o F F	o F F	o n	o n	o F F	o F F
Е	HGL	SHot	SHot	HGL	HGL	HoLd	SHot
F		0.2	0.2				0.2
G	o F F	o F F	o F F	o F F	o F F	o F F	0 N



Explanations for external input/output pins



Pins not described here are not connected any. Also do not connect any to these empty pins.

Pin No.	Names of signal	Std. color of cable	Functional contents
1	SIN	Black(Thin)	Input pin for measuring signal. It inputs analog signal or pulse signal from sensor.
2	SCOM	Blue	Common pins to measuring signal input and power source for sensor
3	+ 1 2 V O U T	Brown	Output pins for sensor at power source of + 12V. It supplies 12VDC · 25mA(at max).
5	AOUT	Orange	Output pin for analog output It outputs at 4-20mA.
6	/ R S T	Yellow	Input pin for integrated value resetting Negative logic input
7	ACOM	Green	Common pin to analog output
8	DCOM	Gray	Common pin to integrated value resetting input
17	C P 1	Pink	Comparative output pin on CP1. It outputs at NPN transistor. It turns on at the time t set up are fulfilled.
18	C P 2	Purple	Comparative output pin on CP2. It outputs at NPN transistor. It turns on at the time t set up are fulfilled.
19	СОМ	White	Common pin for comparative output.
2 3	V (-)	Black(Thick)	Input pin for power source. It supplies power source for driven from outside and con
2 4	U (+)	Red(Thick)	Input pin for power source. It supplies power source for driven from outside and con

The third class of ground should be used for grounding(Below 100).

Single end type is used for analog input and pulse input.(Isolated from power supply) Comparative output on CP1 and CP2 are NPN open collector output. DCOM pin and DCOM(ISO)pin are independent common pin respectively. Pin number and Pin No. between 11 and 14 not listed here are no connection. Do not connect anything to those empty pins. Securely fix a standard cable to panel and the like, and do not exert any excessive forces on flow indicator body as such.

that comparative conditions which are
that comparative conditions which are
nnects "0V" of power source.
nnects " + 12 – 24V" of power source.

How to connect wires



1. Connecting power source

Connection to power supply is for No. 23(Black/Thick) and No.24(Red/Thick).

• Power supply voltage: 12-24 VDC(-10%/+25%)



2. Connection to input signal

Connection to input signal is for No. 1(Black/Thin) and No. 2(Blue)



- 3. Connection to comparative output Connection to CP1 in comparative output is for No.17(Pink) and No.19(White). Connection to CP2 in comparative output is for No. 18(Purple) and No.19(White).
 - Output impressed voltage: Below 35VDC and sink current: Below 100mA(Vol=1.3V)



Connection to Integration reset signal 4. Connection to integration reset signal is for No.6(Yellow) and No. 8(Gray). (Reset operation is at Low active.)

Integration reset >

Reset common



5. Connection to power supply for sensor

Connection to power supply at +12V for sensor is for No. 2(Blue) and No. 3(Brown).

- 6. Connection to analog output
 - Connection to analog output is for No. 5(Orange) and No. 7(Green). • Load resistance: Below 350

It supplies sensor with 12VDC · 25mA (at max).



For panel cut-out

• Dimensions for panel cut-out



• Panel in depth Allow 95mm and more panel clearance, considering the detachable connectors.



Panel in thickness: 0.5 mm ~ 4 mm

Specifications

1. Measuring input			2. Display		
Items	Conditions	Specifications	Items	Conditions	Specifications
loout form		Single end input		Inst. value indication	Four digits (9999) indication
input iorm		(Isolated from power source)	Indicating digit number	Int value indication	Five digits (99999) indication + × 10
Analog input		4-20mA, Input resistance: 20			times indication
		Open collector input	Indicating character in height		Character height: 8mm, Red LED
Pulse input		Input responding			indication
		frequency:0-1500Hz(duty 50%)	Comparative output	Two staged	Green LED is lit up when comparative
Permissible excess	Analog input	100mA	display	indication	output is turned on.
input	Pulse input	DC35V	Integrated indication	Int value indication	Orange LED is blinked when integrated
A-D conversion form	Analog input	Double integral form			value is indicated.
Pulse measuring form	Pulse input	Periodic measurement form	Integrated value x 10	Int. value indication	(99999) indication is exceeded in the
Periodic measuring		0.2 sec.	times indication		integrated values.
sampling		(Sampling time puts off according to	Indicating sampling time		Setting ranges: 0.2 - 3.0 sec.
sampling		input frequency at lower frequency)	Decimal point position in	Inst. value indication	Setting position:*.*.*.
	Instantaneous value	Digital scaling form	measured value	Int value indication	Setting position:*.*.*.*.
Scaling form		In terms of "Setting of max input frequency" and "Setting of instantaneous value indication at the time of max input"	indication		
			Overflow display		LED of numerical value indication blinks.
Max input frequency	Pulse input	Setting ranges:0 - 1500Hz	Zero suppression		Zero suppression is made in higher digit
Number of times of		Setting ranges: 0 - 10 times			than that of decimal digit.
moving average	Pulse input		Measured value		Changing over inst. value indication and
	$T_{a} = +23 + 5$		indication on screen		int. value indication
Instantaneous value	35 - 85% R H	+0.1% of ES + 1digit(Analog input)			
measurement	Setting up of scaling	$\pm 0.05\%$ of E.S. ± 1 digit(Pulse input)			
modouromont	for one year (9999)				
Temperature drift at	Ta = 0 - +50	± 100ppm of F.S./			
instantaneous value					

3. Comparison

Items	Conditions	Specifications
	Instantaneous value	Alarm output operation at two staged upper/lower limits(Upper/upper limits, upper/lower limits and lower/lower limits)
Comparative operation	Integrated value	Integrated batch output operation (Upper/upper limits, upper/lower limits and lower/lower limits)
Setting of comparative operation		Changing over alarm output operation at two staged upper/lower limits and integrated batch output operation
Setting of comparative	Instantaneous value	Setting ranges∶0 - 9999
Value	Integrated value	Setting ranges: 0 - 999990
Comparative output		Transistor NPN open collector output Output impressed voltage: Below DC35V Sink current: Below 100mA (Vol=1.3V)

4. Functions

Items	Conditions	Specifications
Memory backup	EEPROM	Backup of each setting data(Backup of integrated value in every one minute) Writable times: Approx ten million times Storage life: Approx ten years
Resetting functions in integrated value	Integrated value indication	Reset by key switching input or outside input(/RST pin) Make-break contact or NPN open collector input
LOW cut rate		Setting ranges: 0 - 30% of F.S.
Input signal monitoring function		Raw value indication of signal input
Comparative output monitoring function		Selective indication of setting values on CP1 and CP2 in comparative output
Function of protection		Selective setting for protection of setting value
Function of linearization	Analog input	Input by setting value and offset value Input scores :16 points(at max) Setting ranges :-30% Setting value +110%

5. Analog output

Item	Condition
Analog output	4-20mA

6 . Power supply for sensor

Items	Conditions
Output voltage	Ta=+23 ± 5
Output current	

7. Supply power

Items	Conditions	
Voltage		
Current	24VDC	/

8. Environment

Items	Conditions
Operating temperature	
Operating relative	
humidity	
Storage temperature	

Specifications

Load resistance: Below 350 Resolution: Approx 2500

Specifications

12VDC ± 10%

Maximum 25mA

Specifications

24VDC +25%

Approx 80mA

Specifications

0 - +55

35 - 85%RH(Non condensing)

-20 - +70

9. Others

Items	Conditions	Specifications	
	24VDC vs 0V	Power line:800V(Normal mode power supply noise)	
Noise	Power supply vs	Common mode:600V(Common mode power supply	
resistance(Impulse)	Panel	noise)	
	Panel vs SCOM	Common mode:600V(Common mode noise)	
Withstand voltage	Power supply vs Alarm output Total charging section vs case	For one minute at 500VAC	
	Power source vs		
Insulating	Alarm output	Measured by megger at 500VDC	
resistance	Total charging	More than 20M	
	section vs Case		
		Vibration frequency: 10 ~ 55Hz, Double amplitude of	
		vibration: 1.5mm directed to X, Y and Z direction each	
Withstand vibration		for two hours	
		Sweeping time: For one minute	
		(In terms of JIS-C0911-1984)	
		Impact strength: 294m/s ² (Approx 30G)	
Withstand shock		Impact pulse working time: 11ms	
		X,Y and Z to six directions for three times (In terms	
		of JIS-C0912-1984)	
Outside		$24H \times 48W(\times Approx 62D(mm))$	
dimensions		24Π x 4000 x Αμμιοχ οζυ(ΠΠΠ)	
Weight		Approx 51g	
Case		Made of plastic mold	

Warranty

- The warranty period of the product shall be one year commencing on the date of delivery. We will repair or replace any fault occurred during this period for which we obviously are liable at a cost of no charge.
- As to how to repair the defective product, kindly requested you to send back the faulty product to our company and to let us do the take-back repair.
- To avoid processing delays, please be sure to put the memoranda on the faulty contents in detail on the product.
- Please understand that the following items shall not be covered by warranty.
 - Any fault or damage caused by abuse or improperly handling by user side.
 - Any fault or damage caused by any other reasons except for the cases for which our company is liable.
 - Any fault caused by remodeling or repairing except done by our company.
 - Any fault or damage caused by such disasters as fire, earthquake or flood damage.
 - Any damage triggered by the fault of this product

(Judgment based on the first to Export Trade Control Ordinance in the attached sheet separately) This product is an electronic digital indicator which measures the direct-current electricity and voltage. Relating to the said goods above for which we have carefully checked in accordance with a list of the permitted items regulated under control in the first to Export Trade Control Ordinance attached separately, we hereby judged that the products are no correspondence items and also that they have no technology regulated under control in ministerial ordinance, and we judged that the said product above shall not be covered by the strategic goods exporting control. Judgment: Nonrelevant products Self-judgment date: June 12, 2002



H e a d q u a r t e r s: 3-17 Minamidaira, 4-chome Hino City, Tokyo 191-0041
Tel: 81-42-593-8811 / Fax: 81-42-593-8812
Tokyo Sales Office: 3-17 Minamidaira, 4-chome Hino City, Tokyo 191-0041
Tel:81-42-592-6111 / Fax: 81-42-592-6112
Osaka Sales Office: Suite 915, East Exit Station Bldg.
20-14 Higashinakajima, 1-chome Higashiyodogawa ward, Osaka City Osaka-Fu 533-0033
Tel:81-6-4809-0411 / Fax:81-6-4809-0412
Fukuoka Sales Office: 2F K-2 bldg.
8-5 Hakataekiminami, 5-chome Hakata ward, Fukuoka City Fukuoka pref. 812-0016
Tel:81-92-482-2101 / Fax:81-92-482-2102
Sendai Sales Office: Suite 102, Izumi Kankoh bldg.
8-6 Shohgen, 1-chome Izumi ward, Sendai City Miyagi pref. 981-3132
Tel:81-22-218-2451 / Fax:81-22-218-2452

####